

<p style="text-align: center;">TECHNICAL SPECIFICATION</p> <p style="text-align: center;">MODEL NO. : PD104VT1</p>
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Customer's Confirmation

Customer _____

By _____

PVI's Confirmation

Confirmed By _____

Prepared By _____

PRIME VIEW INTERNATIONAL CO.,LTD.
3,LI SHIN RD. 1,SCIENCE-BASED INDUSTRIAL
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<http://www.pvi.com.tw>

Date : Mar.31,2003

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Please return 1 copy with your signature on this page for approval.

TECHNICAL SPECIFICATION**CONTENTS**

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1. Application

This data sheet applies to a color TFT LCD module, PD104VT1.

PD104VT1 module applies to OA product, car TV(must use Analog to Digital drive board), which require high quality flat panel display. If you must use in high reliability environment can't over reliability test condition

Prime View assume no responsibility for any damage resulting from the use of the device which dose not comply with the instructions and the precautions in these specification sheet.

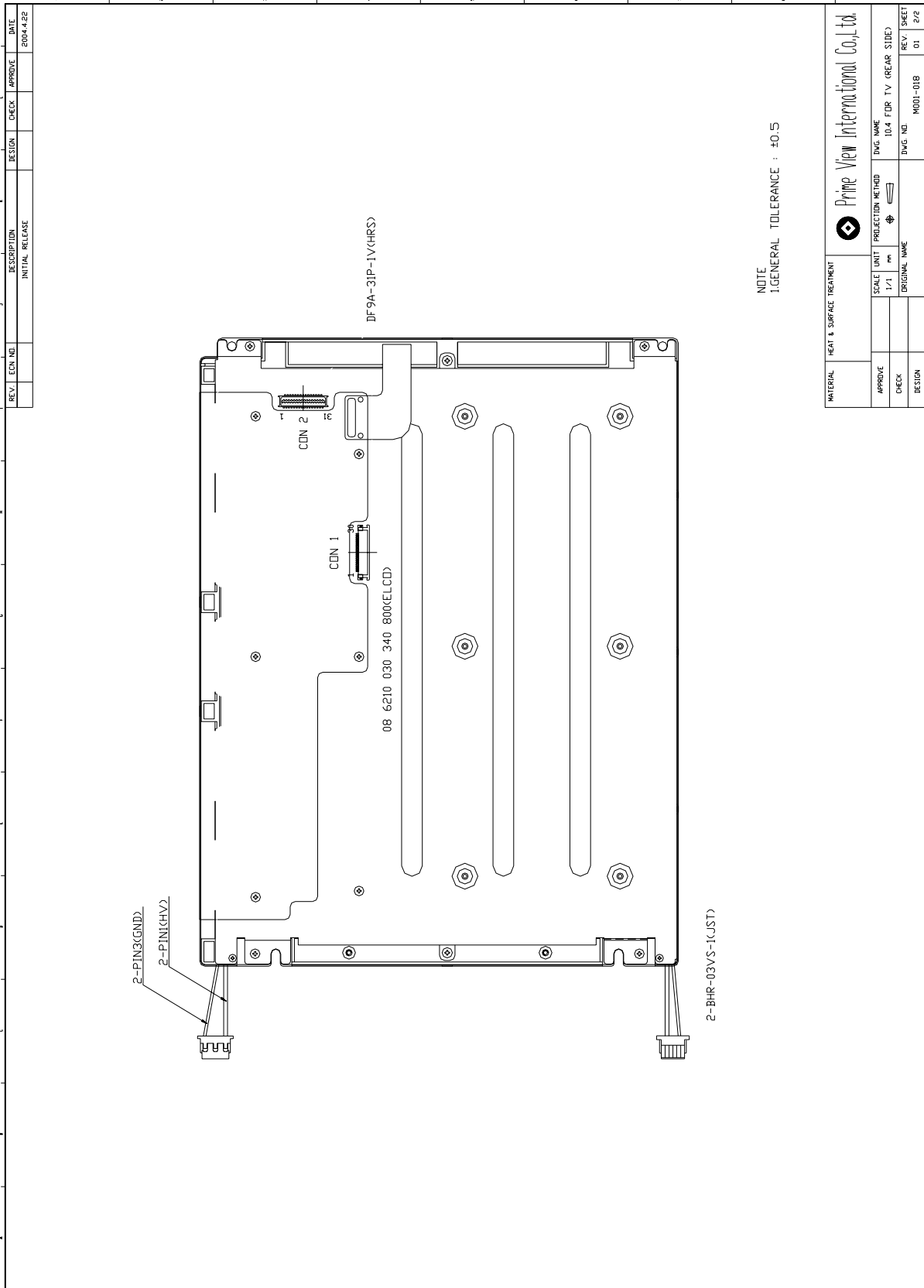
2. Features

- . Amorphous silicon TFT LCD panel with back-light unit
- . Pixel in stripe configuration
- . Slim and compact, designed for O/A application
- . Display Colors : 262,144 colors
- . Optimum Viewing Direction : 6 o'clock
- . +3.3V DC supply voltage for TFT LCD panel driving
- . Backlight driving DC/AC inverter not included in this module
- . TTL transmission interface

3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	26.4(diagonal)	cm
	10.4 (diagonal)	inch
Display Format	640×(R, G, B)×480	dot
Display Colors	262,144	
Active Area	211.2(H)×158.4(V)	mm
Pixel Pitch	0.330(H)×0.330(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	243.0(w)×185.1 (H)×12.5 (typ.) (D)	mm
Weight	516±10	g
Back-light	CCFL, 2 tubes	
Surface treatment	Anti-glare and hard-coating	
Display mode	Normally white	

Outline Drawing : Rear View (unit mm)



NOTE
1.GENERAL TOLERANCE : ±0.5

REV.	ECN NO.	DESCRIPTION	DESIGN	CHECK	APPROVE	DATE
		INITIAL RELEASE				2004.4.22

MATERIAL	HEAT & SURFACE TREATMENT	Prime View International Co., Ltd.	
APPROVE	SCALE	UNIT	PROJECTION METHOD
CHECK	1/1	mm	10.4 FDR TV (REAR SIDE)
DESIGN	ORIGINAL NAME	DWG. NO.	DWG. NO.
		M001-018	M001-018
		REV.	SHEET
		01	02

Note1:Con 1 mode ELCO , 6210-30PIN

5. Input / Output Terminals

5-1) TFT-LCD Panel Driving

Connector type : ELCO , 6210-30PIN , PIN No 30 pin, pitch=0.5mm

Pin No.	Symbol	Function	Remark
1	CLK	Clock Signal for Sampling Image Digital Data	
2	Hsync	Horizontal Synchronous Signal	
3	Vsync	Vertical Synchronous Signal	
4	GND	Ground (0V)	
5	R0	Red Image Data Signal (LSB)	
6	R1	Red Image Data Signal	
7	R2	Red Image Data Signal	
8	R3	Red Image Data Signal	
9	R4	Red Image Data Signal	
10	R5	Red Image Data Signal (MSB)	
11	GND	Ground (0V)	
12	G0	Green Image Data Signal (LSB)	
13	G1	Green Image Data Signal	
14	G2	Green Image Data Signal	
15	G3	Green Image Data Signal	
16	G4	Green Image Data Signal	
17	G5	Green Image Data Signal (MSB)	
18	GND	Ground (0V)	
19	B0	Blue Image Data Signal (LSB)	
20	B1	Blue Image Data Signal	
21	B2	Blue Image Data Signal	
22	B3	Blue Image Data Signal	
23	B4	Blue Image Data Signal	
24	B5	Blue Image Data Signal (MSB)	
25	GND	Ground (0V)	
26	NC	No connection	
27	VCC	DC +3.3V Power Supply	
28	VCC	DC +3.3V Power Supply	
29	NC	No connection	
30	GND	Ground (0V)	Note 5-1

Note 5-1: This pin must connect to ground, if without grounding the panel can't turn on.

5-2) Backlight driving

Connector type: BHR-03VS-1 (JST) , PIN No 3pin, pitch=4mm

Pin No	Symbol	Description	Remark
1	VL1	Input terminal (Hi voltage side)	Wire color : Pink
2	NC	No Connection	
3	VL2	Input terminal (Low voltage side)	Wire Color : White Note 5-2

Note 5-2 : Low voltage side of backlight inverter connects with ground of inverter circuits.

6. Absolute Maximum Ratings:

GND=0V, Ta=25°C

Parameters	Symbol	MIN.	MAX.	Unit	Remark
Supply Voltage	V _{CC}	-0.3	+4.0	V	
Input Signal Voltage	V _{IN}	-0.3	V _{CC} +0.3	V	
Backlight Driving Voltage	V _L	-	2000	V	
Backlight Driving Frequency	F _L	0	100	KHz	
Storage Temperature	T _{ST}	-10	+70	°C	
Operating Temperature	T _{OP}	0	+60	°C	

7. Electrical Characteristics

7-1) Recommended Operating Conditions:

GND = 0V , Ta = 25°C

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Supply Voltage	V _{CC}	3.0	3.3	3.6	V	
Current Dissipation	I _{CC}	-	300	390	mA	Note 7-1
Lamp Current	I _{FL}	3.0	6.0	8.0	mA	Per CCFL Note 7-2 Note 7-4
Lamp Voltage	V _L	540	540	650	V _{rms}	Note 7-2
Lamp Initial Voltage	V _{SFL}	-	-	1060	V _{rms}	at Ta=25°C Note 7-3
		-	-	1300		at Ta=0°C Note 7-3
Lamp Driving Frequency	F _L	50	60	70	KHz	
Lamp Life Time		30000	-		Hrs	Note 7-5

Note 7-1 : To test the current dissipation of V_{CC}, using the “color bars” testing pattern shown as below

1	2	3	4	5	6	7	8
---	---	---	---	---	---	---	---

1. White
2. Yellow
3. Cyan
4. Green
5. Magenta
6. Red
7. Blue
8. Black

I_{DD} current dissipation testing pattern

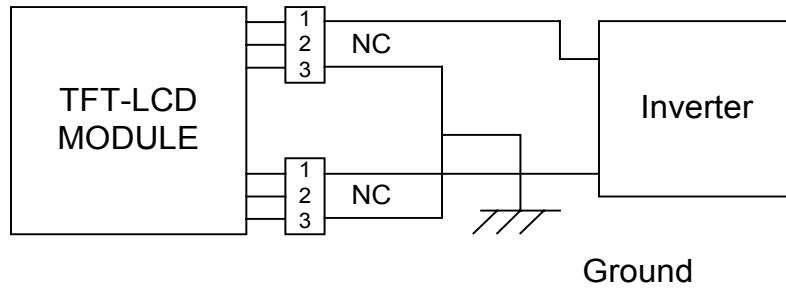
Note 7-2 : The back-light driving waveform should be as closed to sine-wave as possible.

In order to satisfy the quality of B/L , no matter use what kind of inverter , the output lamp current must between Min. and Max. to avoid the abnormal display image caused by B/L.

Note 7-3 : Not including the efficiency of backlight DC/AC inverter

Note 7-4 : Lamp current is measured with current meter for high frequency as shown below

Lamp current dissipation testing configuration



Note1: Pin 1 is high voltage, Pin 2 NC, Pin 3 ground.
 Note2: One Lamp Current is 6mA. Two Lamp 12mA.

Note 7-5: The life time is determined as the time at which brightness of lamp is 50% compare to that of initial value at the typical lamp current.

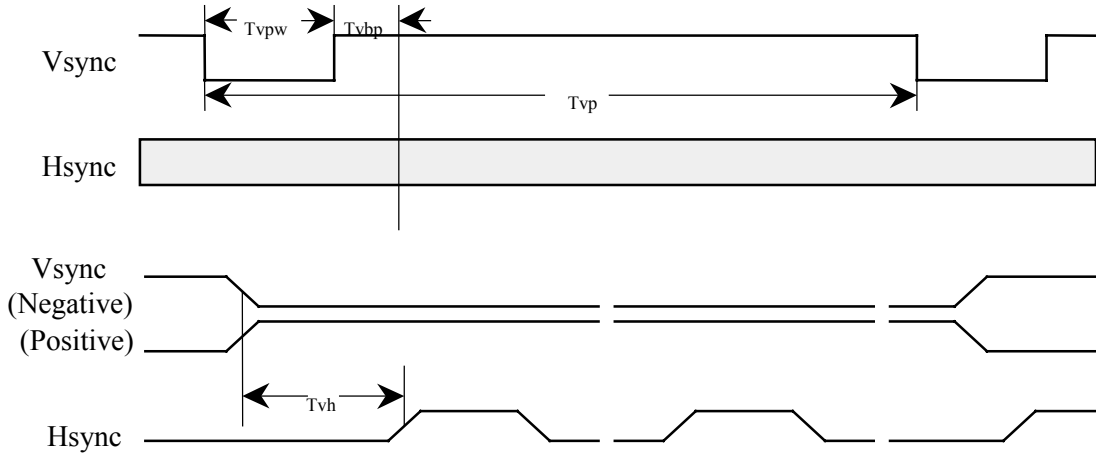
7-3) Input / Output signal timing chart

	Parameters	Symbol	Min.	Typ.	Max.	Unit	Note
	Frequency	$F_c=1/T_c$		25.175		MHz	Note 7-3
Clock	High Time	Tckh	10			ns	
	Low Time	Tckl	10			ns	
	Periodic = Line	Thp		31.778		μs	Note 7-3
Hsync				800	1024	clock	Note 7-3
	Pulse Width	Thpw	2	96	200	clock	
	Back Porch	Thbp	2	48	64	clock	
			515	525	1024	line	Note 7-3
Vsync	Pulse Width	Tvpw	1	2		line	
	Back Porch	Tvbp	1	33	64	line	
Data	Setup Time	Tds	10			ns	
	Hold Time	Tdh	10			ns	
	Periodic = Line	Tep		800	1024	clock	
	Pulse Width (H)	Tepw	2	640	800	clock	
	Horizontal Display Periodic	Thd	640	640	640	clock	
	Hsync-CLK Phase Difference	Thc	10		T_c-10	ns	
	Vsync-Hsync Phase Difference	Tvh	1		$Thp-1$	clock	

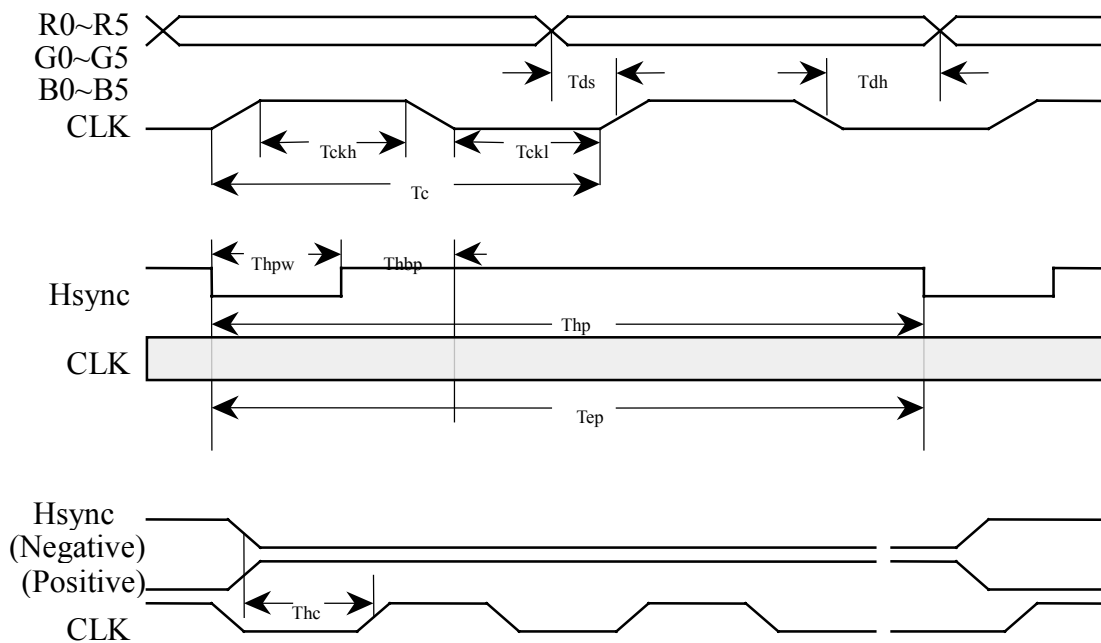
Note 7-3 : T_c is the period of sampling clock. In case of low-frequency, the image-flicker may occur.

7-4) Display Time Range

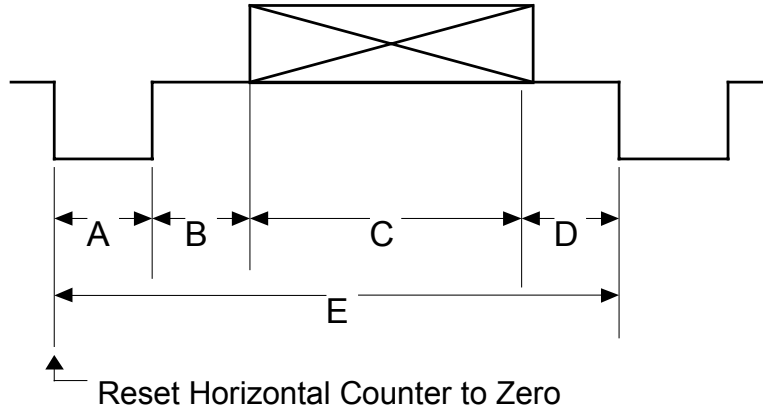
(1) Vertical Timing :



(2) Horizontal Timing :

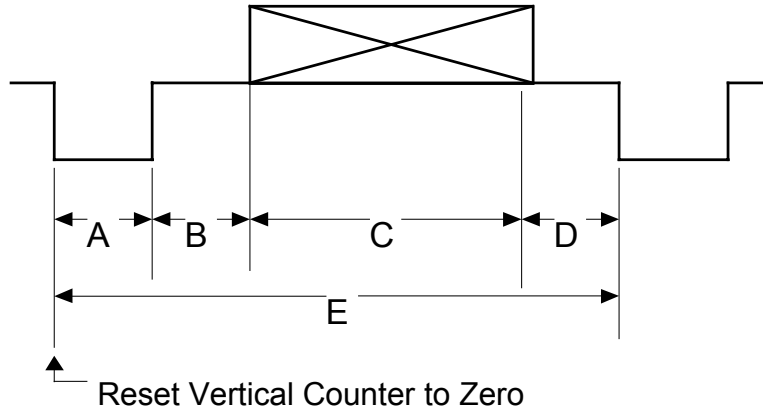


(3). Detail of Horizontal Timing :



Item	Description	Clock Cycles	Time
A	Horizontal Width	96	3.813 μ s
B	Horizontal B-Porch	48	1.907 μ s
C	Horizontal Display	640	25.422 μ s
D	Horizontal F-Porch	16	0.636 μ s
E	Horizontal Total	800	31.778 μ s

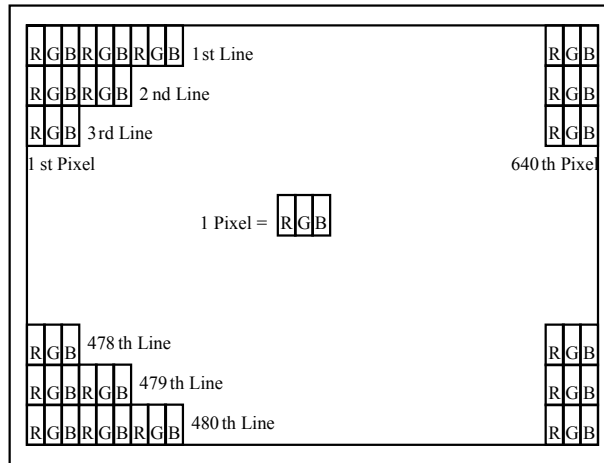
(4). Detail of Vertical Timing :



Item	Description	Horizontal Lines	Time
A	Vertical Width	2	63.5 μ s
B	Vertical B-Porch	33	1.049 ms
C	Vertical Display	480	15.253 ms
D	Vertical F-Porch	10	317.8 μ s
E	Vertical Total	525	16.683 ms

7-5) Pixel Arrangement

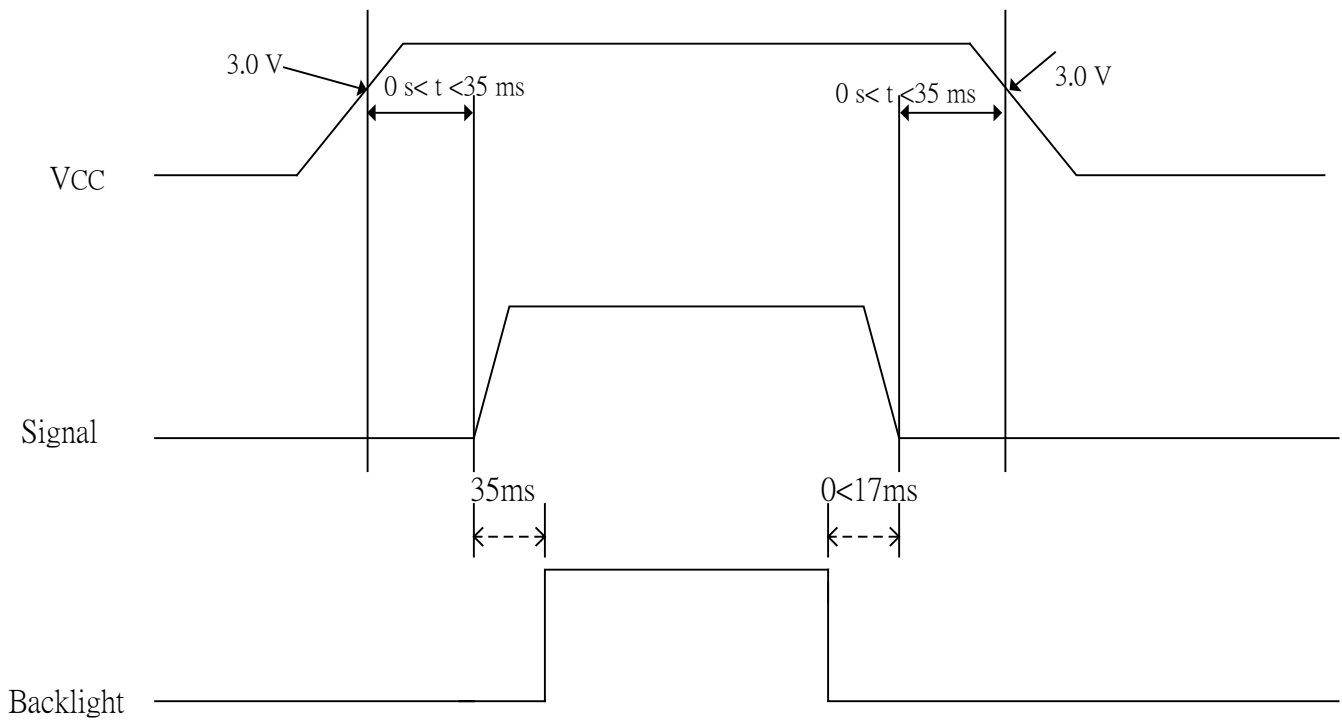
The LCD module pixel arrangement is the stripe.



7-6) Display Color and Gray Scale Reference

Color		Input Color Data																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
Green	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
Blue	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	

8. Power On Sequence



1. The supply voltage for input signals should be same as V_{CC} .
2. When the power is off , please keep whole signals (Hsync, Vsync, CLK, Data) low level or high impedance

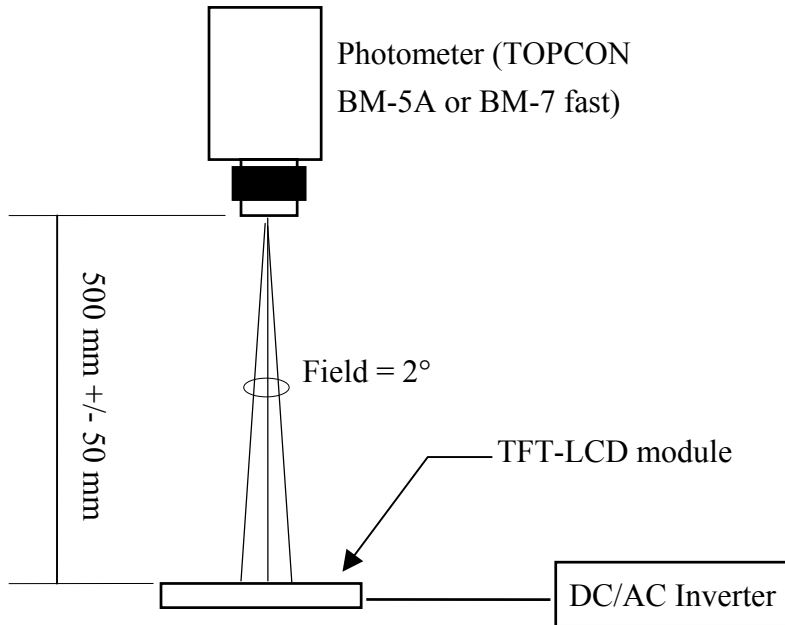
9. Optical Characteristics

9-1) Specification:

Ta=25°C

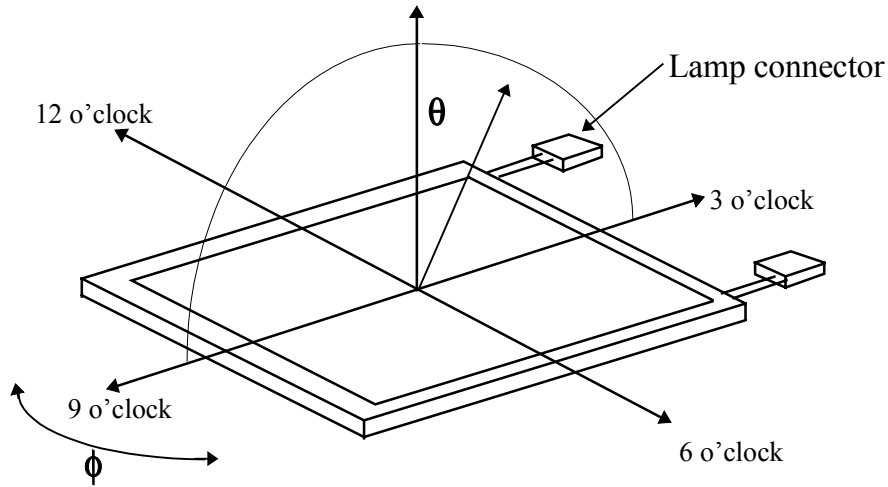
Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	θ	± 40	± 45		deg	Note 9-3
	Vertical	θ (to 12 o'clock)	10	15	-	deg	
		θ (to 6 o'clock)	25	40	-	deg	
Contrast Ratio	CR	CR > 10	100	180	-	-	Note 9-1
Response time	Rise	$\theta = 0^\circ$	-	15		ms	Note 9-4
	Fall		-	25		ms	
Brightness		$\theta = 0^\circ / \varphi = 0$	290	330		cd/m ²	Note 9-2
Luminance Uniformity	U		55	80	-	%	Note 9-6
Lamp Life Time			30000	-	-	hr	
White Chromaticity	x		0.279	0.309	0.339	-	
	y		0.307	0.337	0.367	-	
Cross Talk		$\theta = 0^\circ$	-	-	3.5	%	Note 9-5

All the optical measurement shall be executed 30 minutes after backlight being turn-on. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

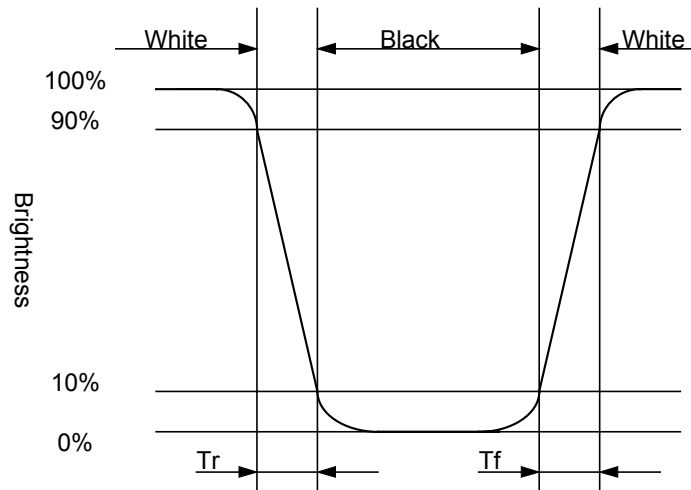
Note 9-1 : The definitions of viewing angles are as follow



Note 9-2 : The definition of contrast ratio $CR = \frac{\text{Luminance at gray level 63}}{\text{Luminance at gray level 0}}$

Note 9-3 : Topcon BM-5A luminance meter 2° field of view is used in the testing (after 30 minutes' operation). The typical luminance value is measured at lamp current 12.0 mA.

Note 9-4: Definition of Response Time T_r and T_f :



Note 9-5: The uniformity of LCD is defined as

$$U = \frac{\text{The Minimum Brightness of the 13 testing Points}}{\text{The Maximum Brightness of the 13 testing Points}}$$

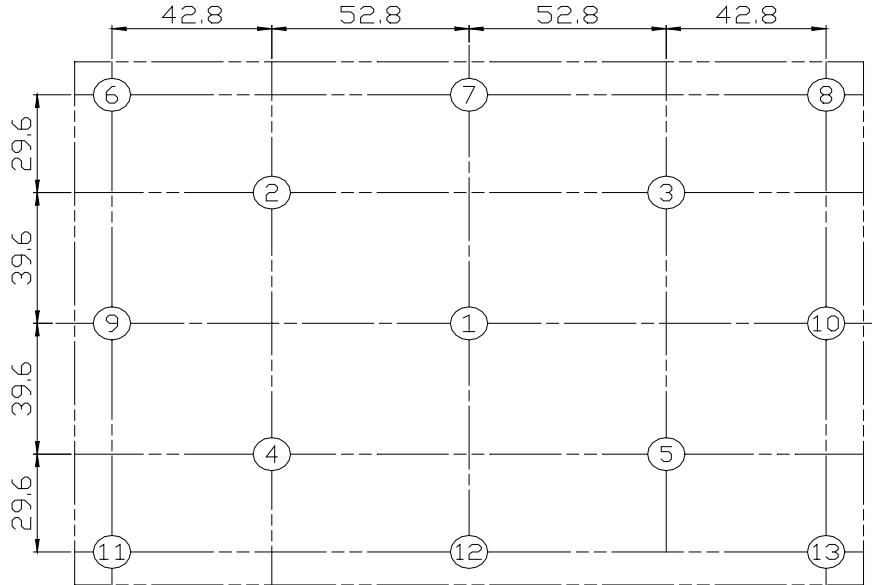
Luminance meter : BM-5A or BM-7 fast(TOPCON)

Measurement distance : 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module

The test pattern is white (Gray Level 63).



Note 8-6: Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$

YA: Brightness of Pattern A

YB: Brightness of Pattern B

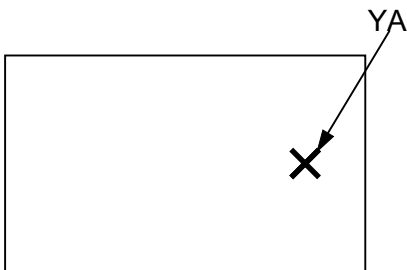
Luminance meter : BM 5A (TOPCON)

Measurement distance : 500 mm +/- 50 mm

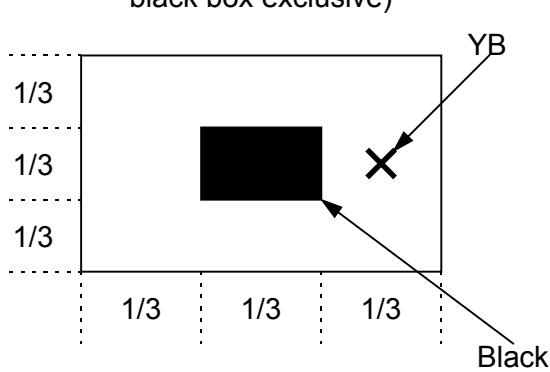
Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module

Pattern A
(Gray Level 31)



Pattern B
(Gray Level 31, central black box exclusive)



X: Measuring Point (A and B are at the same point.)

(Gray Level 0)

10. Handling Cautions

10-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1.The noise from the backlight unit will increase.
 - 2.The output from inverter circuit will be unstable.
 - 3.In some cases a part of module will heat.
- c) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- d) Protective film (Laminator) is applied on surface to protect it against scratches and dirt. It is recommended to peel off the laminator before use and taking care of static electricity.

10-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

10-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

10-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

11. Reliability Test

No	Test Item	Test Condition	Remark
1	High Temperature Storage Test	Ta = +70°C, 240 hrs	
2	Low Temperature Storage Test	Ta = -10°C, 240 hrs	
3	Low Temperature Operation Test	Ta = 0°C, 240 hrs	
4	High Temperature & High Humidity Operation Test	Ta = +60°C, 90%RH, 240 hrs (No Condensation)	
5	Thermal Cycling Test (non-operating)	0°C ↔ +25°C ↔ +60°C, 50 Cycles 1Hr 0.5Hr 1Hr	
6	Vibration Test (non-operating)	Frequency : 10 ~ 57 Hz, Amplitude : 0.5 mm 58~500Hz, 1G Sweep time: 11 min Test Period: 3 hrs (1 hr for each direction of X, Y, Z)	
7	Shock Test (non-operating)	80G, 6ms, X,Y, Z 1 times for each direction	
8	Electrostatic Discharge Test (non-operating)	150pF, 330Ω Air: ±15KV; Contact: ±8KV 10 times/point, 9 points/panel face	

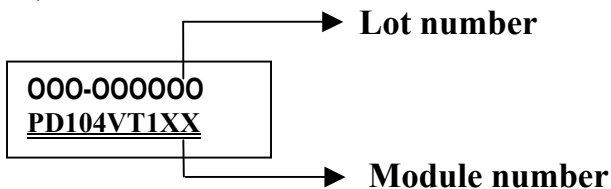
Ta: ambient temperature

[Judgement Criteria]

Under the display quality test conditions with normal operation state , there should be no change which may affect practical display function.

12. Indication of Lot Number Label

a) Indicated contents of the label



Contents of lot number : 1st—Process area : class 1000 ⇒ H

class 100K ⇒ M

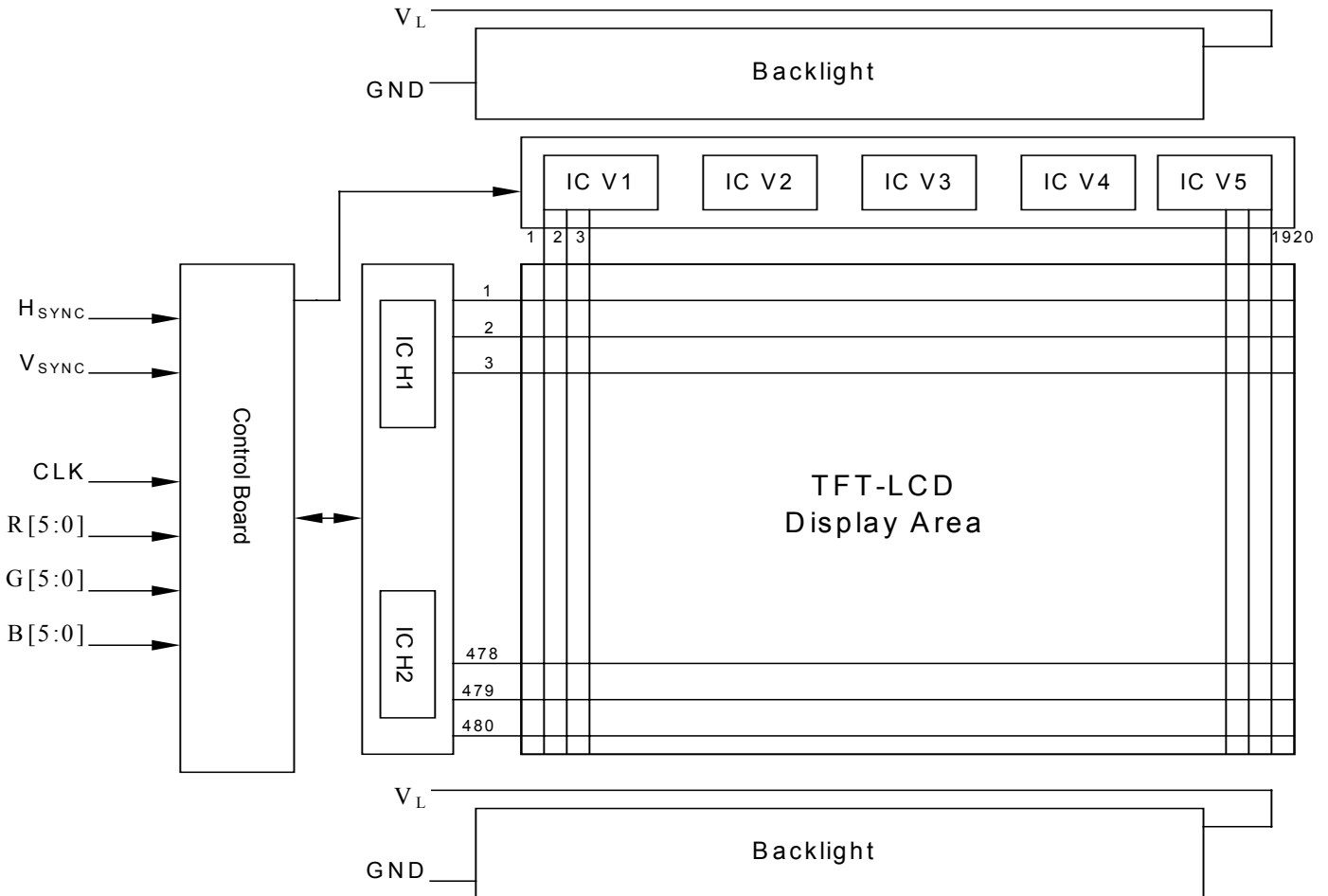
2nd~3rd—Module screen size(in inch) : 1.8"⇒18, 2.5"⇒25.....

5th—Production year : 1999⇒9, 2000⇒A, 2001⇒1.....

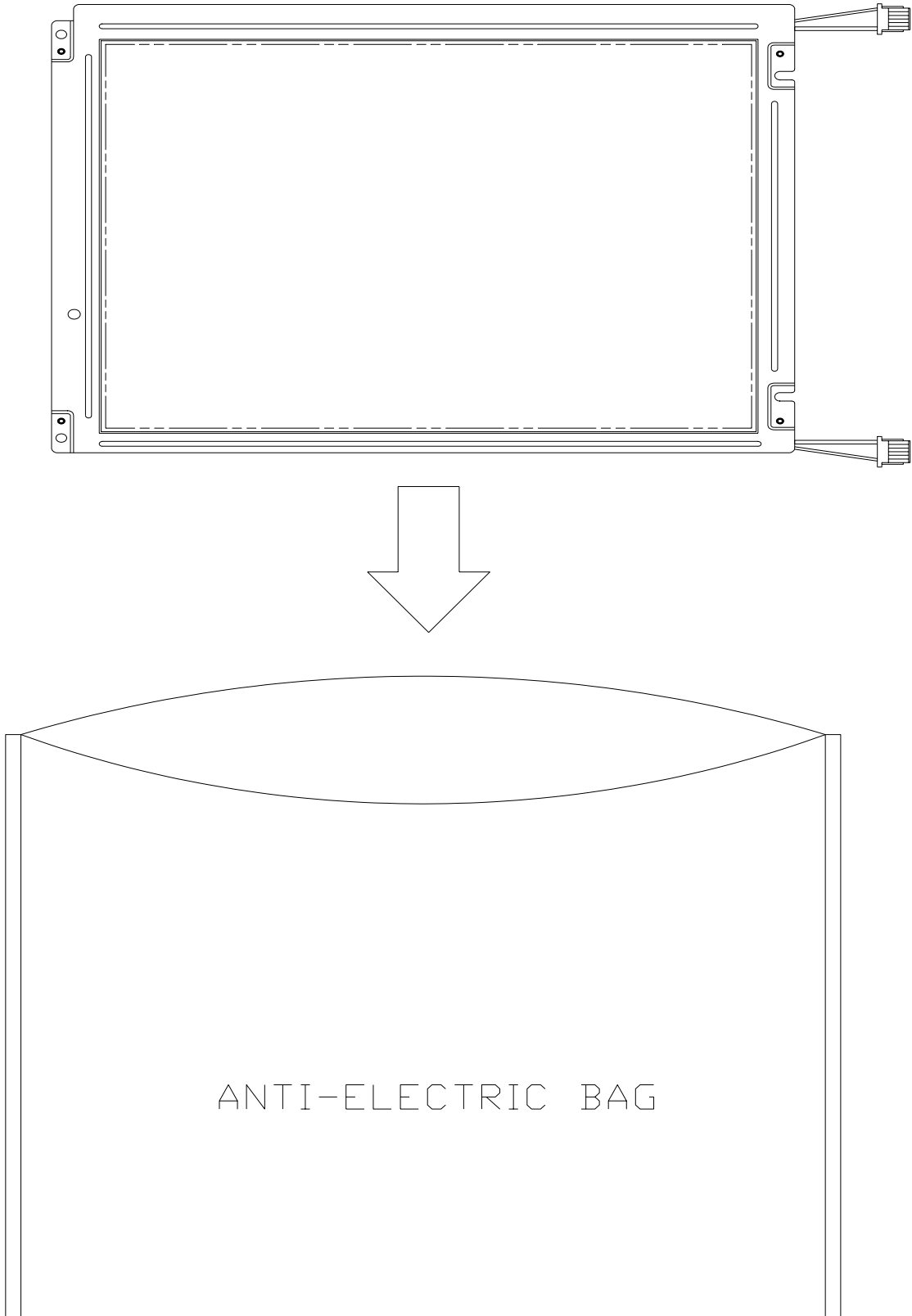
6th—Production month : 1, 2, 3,...9, A, B, C

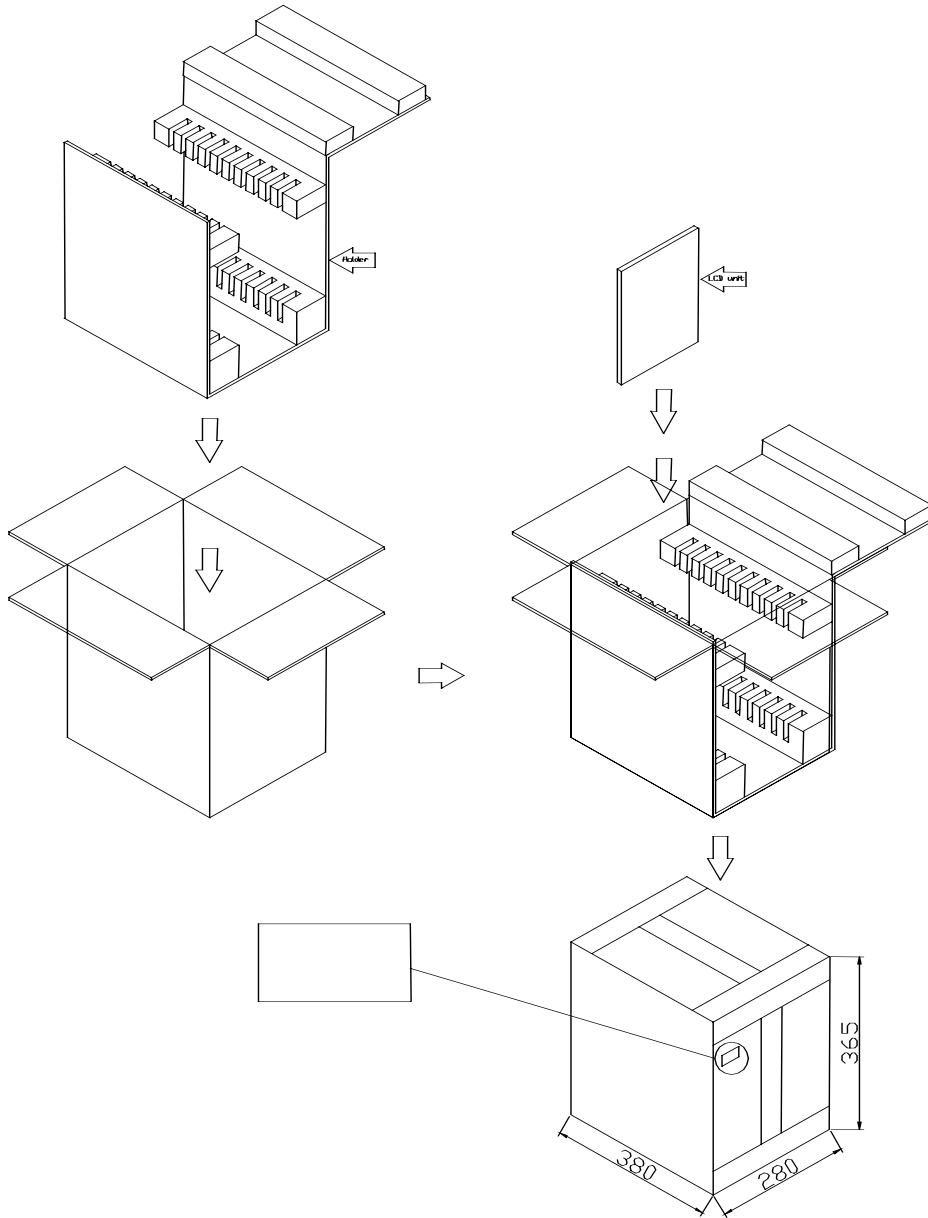
7th~10th—Serial numbers : 0001~9999

13. Block Diagram

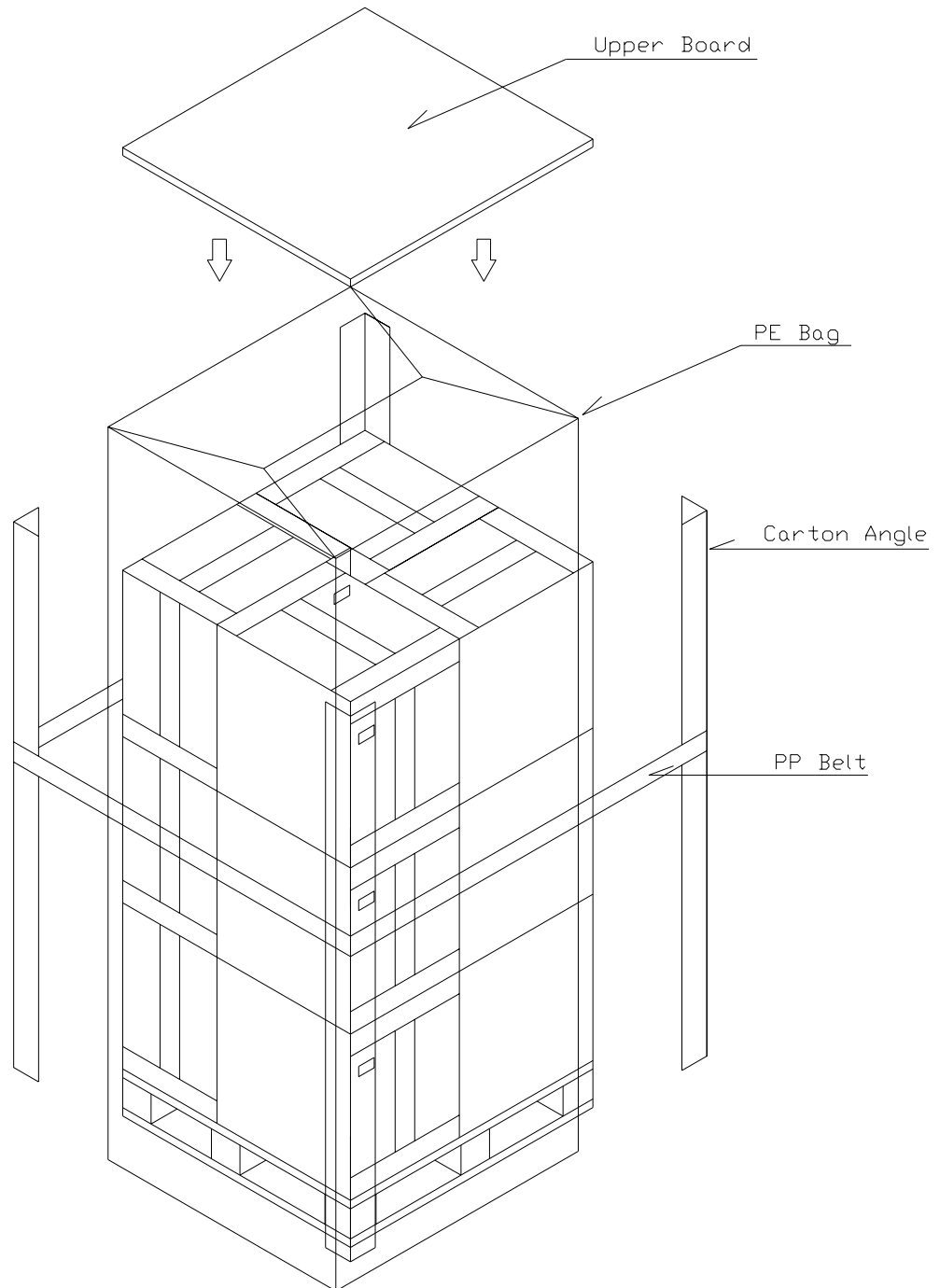


14. Packing Diagram





3RD ANGLE PROJECTION	MATERIAL	NAME Packing Method
APVD	SCALE 2=1	MODEL NO.
CHKD	SHEET 1/1	DWG NO.
DWN David Liu	UNIT M/M	DATE
		PART NO.



3RD ANGLE PROJECTION	MATERIAL	NAME Packing Method
APVD	SCALE 2=1	MODEL NO.
CHKD	SHEET 1/1	DWG NO.
DWN	UNIT M/M	DATE
	David Liu	PART NO.

Revision History

Rev.	Issued Date	Revised Contents
Preliminary (0.2)	Apr 24,2002	NEW
0.3	Aug. 13,2002	Modify Page 17 vibration condition(amplitude form 1.5mm to 0.5mm)
1.0	Sep. 12,2002	Modify Page 3 Mechanical Specification(weight form 490g to 516g) Modify page 7 Electrical Characteristic(current dissipation form 350 to 300) Modify Page 7 Lamp Life Time form 20000 hrs to 30000 hrs Modify Page 14 Optical Characteristics 1. Viewing Angle Horizontal spec. form 45 to 40 2. White Chromaticity spec.
1.1	Mar. 18,2003	Modify Page 5 Mechanical Drawing(change PCBA outline dimension) Modify Page 6 TFT-LCD Panel Driving (pin 30 must connect to ground) Modify Page 8 7-3 Input / Output signal timing chart (Back Porch from 49 to 48) Modify Page 17 Reliability test (High Temperature & High Humidity Operation Test from 50°C ,95%RH to 60°C ,90%RH)
1.2	Mar. 31,2003	Add Page 17 10.Handling Cautions Add Page 18 12. Indication of Lot Number Label